

41 - TRANSFER BOX

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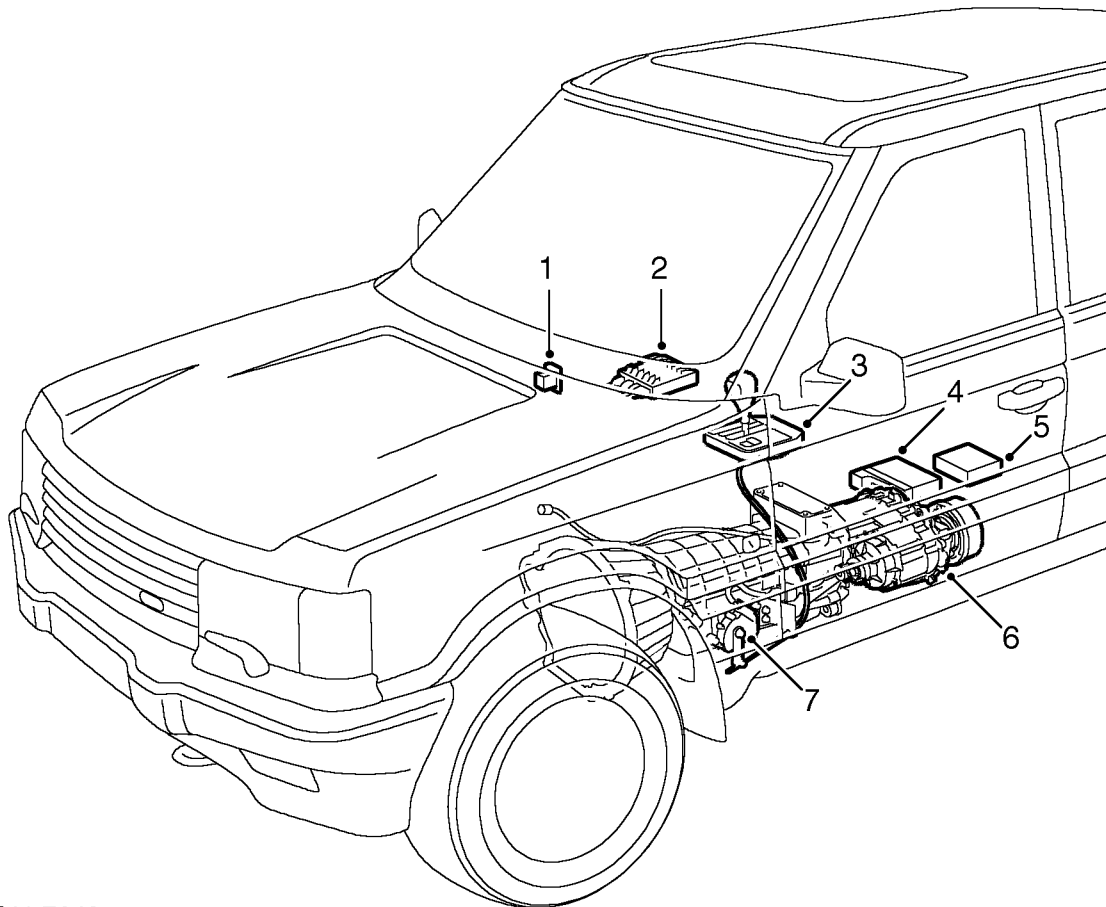
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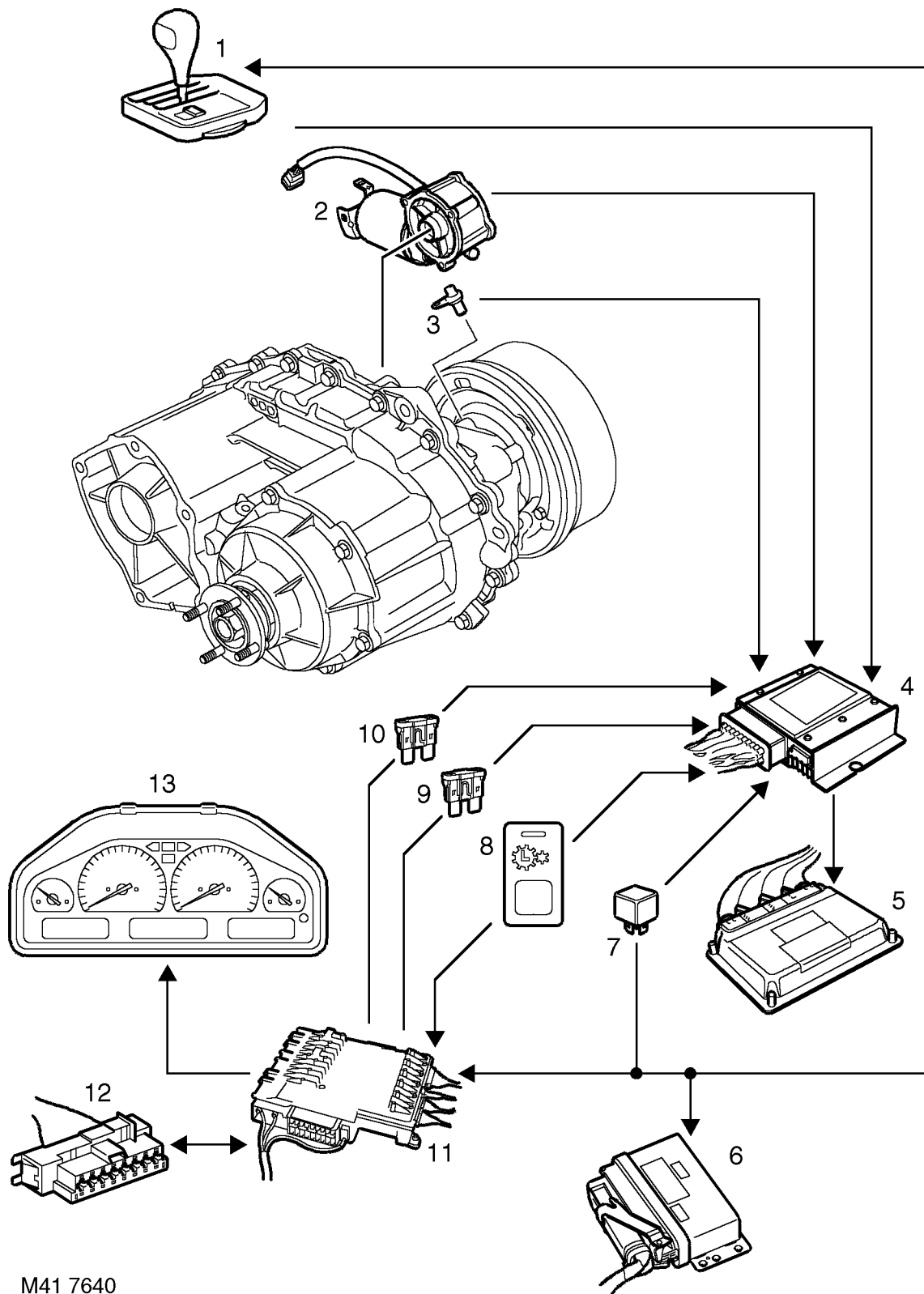
Transfer box component layout



M41 7643

1. High/low switch (Manual vehicles only)
2. BeCM
3. Selector lever assembly (Automatic transmission vehicles only)
4. EAT ECU (Automatic transmission vehicles only)
5. Transfer box ECU
6. Transfer box
7. Gearbox (Automatic transmission shown)

Transfer box control schematic



M41 7640



1. Automatic transmission and transfer box selector
2. Speed sensor
3. Ratio control motor
4. Transfer Box ECU
5. ECM (NAS vehicles only)
6. EAT ECU (Automatic transmission only)
7. Neutral switch (Manual transmission only)
8. High/Low fascia switch (Manual transmission only)
9. BeCM Fuse 4 Battery supply to Transfer Box ECU and ratio control motor
10. BeCM Fuse 6 Ignition supply to Transfer Box ECU
11. BeCM
12. Diagnostic socket
13. Instrument pack

TRANSFER BOX - DESCRIPTION

General

All models are fitted with a Borg Warner transfer box. The transfer box is a four wheel drive, two speed ratio reducing gearbox with high and low range outputs selected electrically by the driver.

A differential is fitted between the front and rear output shafts to allow the propeller shafts to rotate at different speeds when the vehicle is cornering. Drive to the front propeller shaft is through a viscous coupling, which eliminates the requirement for a differential lock.

The high and low ranges are selected by the driver. On manual transmission vehicles a switch is located on the fascia and when pressed selects low range. On automatic transmission vehicles high and low ranges are selected by moving the auto transmission selector lever across the H-gate to the required position.

On all vehicles, when the transfer box has changed to high range, 'HIGH' is displayed momentarily in the instrument pack message centre. On automatic transmission vehicles, if low range is selected, the message centre momentarily displays 'LOW' and then permanently displays 'L'. On manual transmission vehicles the message centre permanently displays 'LOW'.

The high and low range selection is performed by a ratio control motor located on the transfer box. The motor is controlled by a Transfer Box ECU located below the LH front seat. The ECU is connected electrically to other ECU's to ensure that all conditions for a successful range change are correct. The transfer box ECU receives inputs and provides outputs to/from the following ECU's:

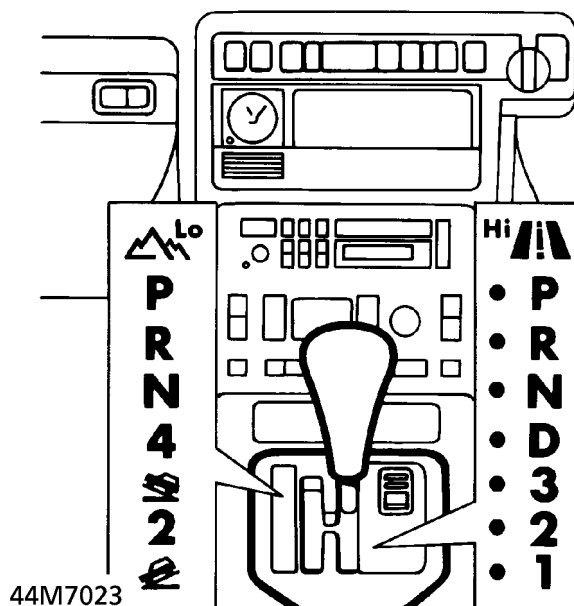
- Body electrical Control Module (BeCM)
- Electronic Automatic Transmission (EAT) ECU
- Engine Control Module (ECM) (NAS only).

High/low range selection - Automatic transmission vehicles

On automatic transmission vehicles, high and low range selection is performed using the transmission selector lever. The selector lever assembly consists of a lever and a cover attached to a cast base. The base is located on a gasket and secured to the transmission tunnel.

The base has an 'H' pattern for the lever to move in. The lever is hinged to the base and is moved across the 'H' pattern to select HI or LO range operating a microswitch located in the base. The driver's side of the 'H' pattern is the high range selection in all markets.

The cover incorporates LED lever position indicators for high and low range gear selection. Operation of the LED indicators are controlled by the BeCM. The selected range is displayed by the LED's being illuminated brightly, with the unused range LED's dimmed. An electrical connector at the rear of the cover connects the selector lever assembly to the vehicle wiring.

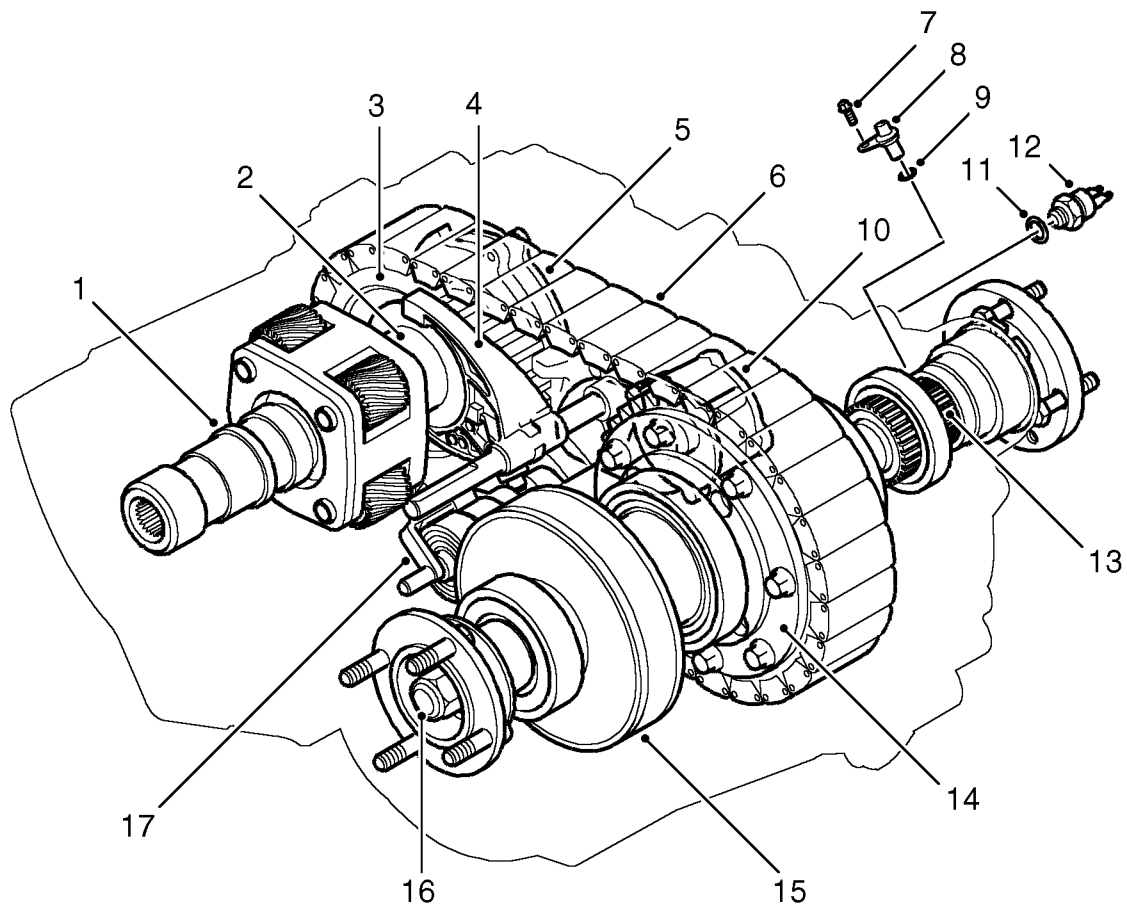


High/low range selection - Manual transmission vehicles

On manual transmission vehicles, high and low range selection is performed using a latching pushbutton switch on the fascia. The switch has an indicator lamp which flashes when the transfer box is changing range and is permanently illuminated in low range.



Transfer Box



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- | | |
|-----------------------|---------------------------|
| 1. Epicyclic gear set | 10. Ratio control motor |
| 2. Reduction hub | 11. Temperature sensor |
| 3. Drive gear | 12. Sealing washer |
| 4. Selector fork | 13. Rear output shaft |
| 5. Oil pump | 14. Differential unit |
| 6. Morse chain | 15. Viscous coupling unit |
| 7. Bolt | 16. Front output shaft |
| 8. Speed sensor | 17. Selector spool |
| 9. 'O' ring | |



NOTE: For a detailed description of the transfer gearbox refer to the Borg Warner Overhaul Manual.

The transfer box comprises:

- a front and rear casing
- an epicyclic gear set
- a viscous coupling
- a differential unit
- a ratio control motor
- a lubrication pump.

The epicyclic gear set is located in the front casing and comprises a sun gear and four planet gears. The sun gear receives the drive from the gearbox output shaft and transfers the drive directly to a reduction hub. The reduction hub is located on a splined intermediate shaft which rotates at the same speed.

The reduction hub is moved along the intermediate shaft by the selector spool and the ratio control motor to one of three positions; high, low and neutral.

In the high position, the reduction hub is driven directly from the sun gear and rotates the intermediate shaft at the same speed as the gearbox output shaft.

In the low position, the reduction hub is engaged with the planet carrier and rotates at a lower speed than the gearbox output shaft.

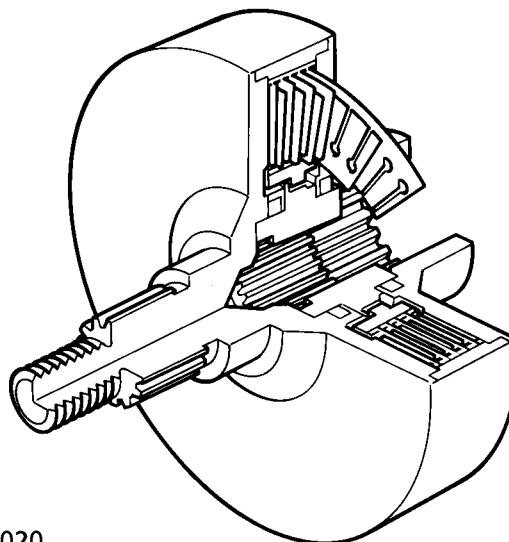
In the neutral position, the reduction hub is not engaged with either the sun gear or the planet carrier and no drive is passed from the gearbox output shaft to the intermediate shaft.

Differential unit

Drive from the intermediate shaft is transferred by a morse chain to the differential unit. The differential unit comprises sun and planet gears. The rear output passes through the differential unit sun gear shaft and engages with the planet carrier. The splined forward end of the rear output shaft provides location for the viscous coupling unit inner spline. The outer diameter of the sun gear shaft engages with the outer splines of the viscous coupling unit.

Viscous coupling unit

The viscous coupling operates in conjunction with the differential unit to control the proportion of drive torque transferred to the front and rear drive shafts. The viscous coupling is a sealed unit filled with a silicon jelly which surrounds discs within the unit. The silicon jelly has properties which increase its viscosity and resistance to flow when agitated and heated.



41M7020

During normal driving conditions, slight variations in the relative speed of each drive shaft is insufficient to increase the viscosity of the silicon jelly. Therefore the resistance within the viscous coupling is low.

In off-road conditions, when the wheels lose grip on loose or muddy surfaces, a greater difference in the rotational speeds of the front and rear drive shafts exists. The slippage, due to the difference in rotational speeds of the drive shafts, within the viscous coupling agitates the silicon jelly causing heat which increases the viscosity. The increased viscosity increases the drag between the discs forcing both sets of discs to rotate at similar speeds, reducing axle slippage and increasing traction. The viscous coupling removes the need for a manually controlled differential lock.



Selector mechanism

The selector mechanism comprises a selector fork and an interlock spool. The selector fork is mounted on a shaft between the front and rear casings. The interlock spool is mounted on a spindle through the rear casing and is positively connected to the ratio control motor. The selector fork is engaged in a cam track on the spool. When the ratio control motor rotates the spool, the rotational movement of the spool is converted to linear movement of the selector along the shaft.

The selector is engaged with the reduction hub. The linear movement of the selector moves the reduction hub in the epicyclic gear set changing the ratio between high, low or neutral.

Lubrication

Lubrication is provided by a low geroter plunger type oil pump which is driven from the epicyclic gear set. The oil pump passes oil through oil ways in the components to lubricate the epicyclic gear set. The differential unit and morse chain are partially immersed in oil and are lubricated as the components rotate.

Transfer Box Electrical Components

Ratio control motor

The ratio control motor is located on the rear casing of the transfer box and secured with four bolts. The motor comprises a conventional single speed permanent magnet type motor. The motor spindle has a worm which engages with a worm wheel in a housing at the end of the motor. The worm wheel is attached to the spindle of the selector interlock spool inside the transfer box.

The worm wheel also drives a motor encoder which comprises four position switches. The transfer box ECU provides a 5 V signal to each switch and interprets the transfer box range by monitoring the condition of each switch.

The transfer box ECU reads the motor position in the form of a binary code with each switch either open or closed circuit. The ECU measures between the switches and an encoder ground on connector pin 19.

By using the combinations of the switches, the transfer box ECU can calculate the transfer box position and how the motor should operate to select the desired range. If the transfer box should move to a position outside the normal condition, i.e. left of high range, the ECU can move the motor to the correct position.

The table below shows the motor switch states and the corresponding motor position for each state.

Switch 1	Switch 2	Switch 3	Switch 4	Motor position
Pin 17	Pin 32	Pin 31	Pin 7	
Open	Open	Open	Closed	Left stop
Open	Closed	Open	Closed	Left of high
Closed	Closed	Open	Closed	High range
Closed	Closed	Closed	Closed	Right of high
Open	Closed	Closed	Closed	Zone 1
Open	Closed	Closed	Open	Neutral
Closed	Closed	Closed	Open	Zone 2
Closed	Open	Closed	Open	Low range
Closed	Open	Closed	Closed	Right stop

Speed sensor

The speed sensor is located in the rear casing and secured with a screw. A toothed reluctor ring is integrated on the rear output shaft. The inductive speed sensor senses the reluctor ring and produces a sine wave, impulse type signal as each tooth on the reluctor ring passes the sensor.

The transfer box ECU processes the signal from the speed sensor and compares this to a stored speed value in the memory to determine if a range change is allowed.



NOTE: The speed sensor is dedicated to the transfer box ECU to determine if a range change can be permitted.

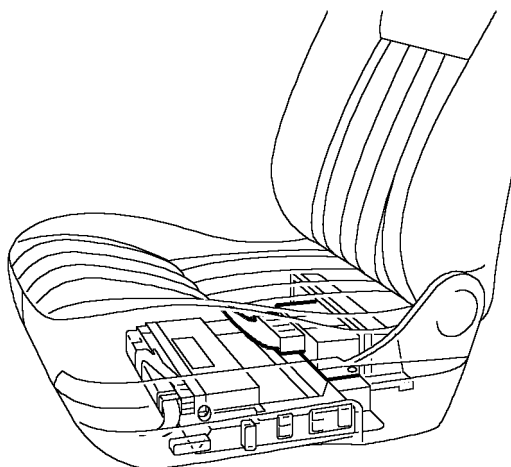


Temperature sensor

The temperature sensor is screwed into the rear casing. The sensor has two Lucar connectors. One connector is attached to an earth eyelet connector, the other is connected to the BeCM.

When the transfer box oil reaches a temperature of between 140 and 150 °C (284 and 302 °F), contacts in the switch close, completing an earth path to the BeCM. The BeCM uses the completed earth path as a signal to generate a 'TRANSFER OVRHEAT' message in the message centre. The 'TRANSFER OVRHEAT' message is displayed alternately with a 'REFER HANDBOOK' message. When the transfer box oil cools to between 126 and 134 °C (258 and 273 °F), the switch contacts open and the 'TRANSFER OVRHEAT' message is extinguished.

Transfer box ECU



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Transfer box ECU

The transfer box ECU is located below the front LH seat and is identified from the other ECU's located under the seat by its single 36 pin harness connector. The connector supplies power, earth, signal and sensor information to/from the ECU and other ECU's for transmission operation.

The BeCM, located below the right hand front seat, contains its own integral fusebox. The transfer box ECU receives a battery power supply from the BeCM via fuse number 4. An ignition on signal is also supplied from the BeCM via fuse 6. The ignition on signal is supplied to different ECU connector pins for manual and automatic transmission vehicles.

On NAS only vehicles, if a fault occurs which prevents the transfer box moving from low to high range, the transfer box ECU outputs a signal to the ECM which is interpreted as an OBDII fault flag.

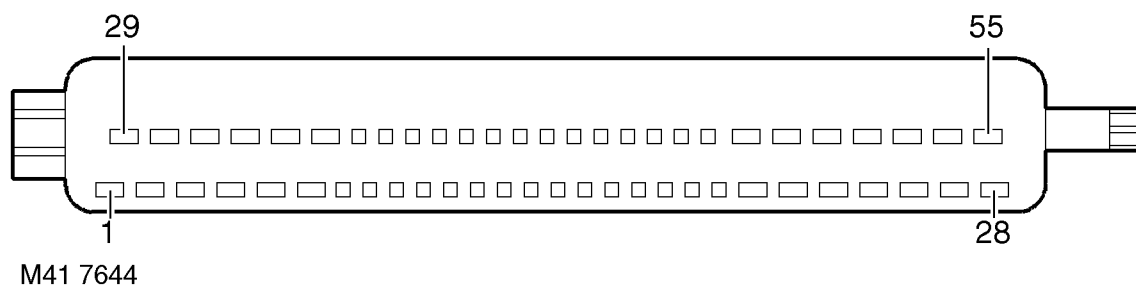
The transfer box ECU provides feed and return paths to the ratio control motor to operate the motor in the required direction. Two pins are used to supply power to the motor in each direction. The feed is supplied from two pins to avoid overload and heat generation which would occur if one pin was used. A 5 V signal current is supplied to the four motor encoder switches which are used by the ratio control motor to determine motor position.

Speed signals from the transfer box speed sensor are received as an input to the transfer box ECU which calculates whether the speed is below the threshold to allow a range change.

Range change request signals are received from the H-gate selector switch on automatic transmission vehicles or the high/low switch on manual vehicles.

On automatic transmission vehicles, a park/neutral signal is transmitted from the BeCM to the transfer box ECU. On manual transmission vehicles, a neutral switch located in the transmission provides an earth signal which is used by the ECU and BeCM to determine that the transmission is in neutral. The park/neutral and neutral signal are used by the ECU to allow a range change only when the transmission is in neutral.

Outputs are provided by the transfer box ECU to the BeCM for high and low range status. The BeCM uses the signals for instrument pack message centre display of range status.

Transfer box ECU connector face view**Transfer box ECU connector pin details**

Pin No.	Description	Input/Output
1	Motor drive - Counter clockwise	Output
2	Motor drive - Counter clockwise	Output
3	Not used	-
4	Ignition - Manual vehicles only	Input
5	Power earth	Input
6	Not used	-
7	Motor position switch 4	Input
8 to 12	Not used	-
13	Vehicle speed signal	Input
14	Low range status	Output
15	Transfer box neutral select	Input
16	Not used	-
17	Motor position switch 1	Input
18	Not used	-
19	Motor encoder earth	Output
20	Not used	-
21	Ignition - Automatic vehicles only	Input
22	Not used	-
23	Battery supply	Input
24	Battery supply	Input
25	Motor drive - Clockwise	Output



Pin No.	Description	Input/Output
26	Motor drive - Clockwise	Output
27	Not used	-
28	Transfer box OBDII link	Output
29	Power earth	Input
30	Vehicle speed signal earth	Input
31	Motor position switch 3	Input
32	Motor switch position 2	Input
33	High/Low range select	Input
34	Park/Neutral (Auto) Neutral (Manual) Signal	Input
35	High range status line	Output
36	Neutral range status line	Output

TRANSFER BOX - OPERATION

Transfer Box

Drive is transmitted to the transfer box from the gearbox output shaft which is permanently engaged in the sun gear of the epicyclic gear set. In high range the sun gear transmits drive directly to the selector sleeve. In low range, when the selector spool has moved the selector sleeve, the sun gear transmits drive through the planet carrier.

The rotation of the selector sleeve is transferred to the intermediate shaft. A gear attached to the intermediate shaft carries the morse chain which transfers the drive to the differential unit.

The rear output shaft passes through the differential unit and rotates at the same speed. The viscous coupling passes drive from the rear output shaft to the front output shaft. When the silicon fluid in the viscous coupling becomes warm its resistance to shear increases passing more drive to the front drive shaft increasing traction.

Electrical Operation

Range change



NOTE: Range changes should be performed with the vehicle stationary and although range changes are possible at very low speeds, this practice is not recommended.

Automatic transmission

To change range the vehicle speed must be reduced to below 5 mph (8 km/h). Move the gear selector to neutral and then across the H-gate into the neutral position in the selected range. The appropriate LED illuminations on the selected range side of the selector cover will flash and an audible warning will sound. The flashing LED's and the audible warning will continue while the ratio control motor is moving the transfer box to the selected range.

When the ratio control motor has moved the transfer box into the selected range the LED's will stop flashing, the audible warning will stop and a message is displayed in the message centre. The desired gear can be selected and the vehicle can be driven as required.

If the vehicle is moving above 5 mph (8 km/h) or the selector lever is moved into gear before the range change is complete, the change will not occur and a 'SLOW DOWN' or 'SELECT NEUTRAL' message will be displayed in the message centre.



NOTE: The 'SLOW DOWN' message is generated by the BeCM, not the transfer box ECU.

The transfer box can be placed in the 'Neutral' position by moving the selector lever into the 'PARK' position. Insert a spare fuse (minimum 5 Amp) into fuse position 11 on the BeCM. After 5 seconds the transfer box moves to the neutral position, an audible warning will sound, a 'TRANSFER NEUTRAL' message is displayed in the message centre and the high and low LED illumination on the selector cover will extinguish.

Manual transmission

To change from high to low the vehicle speed must be below 5 mph (8 km/h) or from low to high the vehicle speed must be below 15 mph (24 Km/h).

Select neutral with the gear lever and press the high/low switch on the fascia. The indicator lamp on the switch will flash as the range change takes place. If the change is from high to low the lamp will continuously illuminate when the change is successfully completed. If the change is from low to high the lamp will extinguish when the change is complete. The message centre displays the selected range.

If a range change is requested and the vehicle is moving too fast or neutral has not been selected, the indicator lamp on the switch will flash and a 'SLOW DOWN' or 'SELECT NEUTRAL' message will appear in the message centre.



NOTE: The 'SLOW DOWN' message is generated by the BeCM, not the transfer box ECU.

The transfer box can be placed in the 'Neutral' position by placing the gear lever in neutral and inserting a spare fuse (minimum 5 Amp) into fuse position 11 on the BeCM. After 5 seconds the transfer box moves to neutral, an audible warning will sound and a 'TRANSFER NEUTRAL' message is displayed in the message centre.



Range information - Automatic transmission

High range

When the transfer box is in high range the message centre only displays the selected gear and the high range side of the selector lever cover is illuminated in green.

High to low range

When a change from high to low range is requested:

- The low range selector cover LED's flash in orange
- The high range selector cover LED's remain illuminated in green
- The transfer box amber warning lamp in the instrument pack flashes while the range change is taking place.

When the range change is complete:

- The low range selector cover LED's are continuously illuminated in orange
- The high range selector cover green LED illumination goes off
- The transfer box warning lamp goes off
- The message centre displays 'LOW' and after several seconds displays 'L' in front of the selected gear.

Low to high range

When a change from low to high range is requested:

- The high range selector cover LED's flash in green
- The low range selector cover LED's remain illuminated in orange
- The transfer box warning lamp in the instrument pack flashes while the range change is taking place.

When the range change is complete:

- The high range selector cover LED's are continuously illuminated in green
- The low range selector cover orange LED illumination goes off
- The transfer box warning lamp goes off
- The message centre displays 'HIGH' for several seconds, then 'HIGH' is removed and only the selected gear is displayed.

Range selection parameters incorrect

If a range change is requested and the vehicle speed is too high:

- The LED illumination on the selected side of the cover will flash
- A 'SLOW DOWN' message is displayed in the message centre
- The transfer box warning lamp in the instrument pack flashes.

If a range change is requested and the selector lever is moved before the range change is complete:

- The LED illumination on the selected side of the cover will flash
- A 'SELECT NEUTRAL' message is displayed in the message centre
- The BeCM will initiate an audible warning
- The transfer box warning lamp in the instrument pack flashes.

Transfer box to neutral

When a spare fuse (5 Amp minimum) is inserted in BeCM fuse position 11 to select transfer box neutral:

- A five second delay is initiated before the transfer box moves to neutral
- The BeCM initiates an audible warning
- A 'TRANSFER NEUTRAL' message is displayed in the message centre.

Range information - Manual transmission***High range***

When the transfer box is in high range, the message centre does not display any transmission information and the high/low request switch indicator lamp is off.

High to low range

When a change from high to low is requested:

- The high/low switch indicator lamp flashes
- The transfer box warning lamp in the instrument pack flashes.

When the range change is complete:

- The high/low switch indicator lamp is illuminated continuously
- The transfer box warning lamp goes off
- A 'LOW' message is continuously displayed in the message centre.

Low to high range

When a change from low to high range is requested:

- The high/low switch indicator lamp flashes
- The transfer box warning lamp in the instrument pack flashes.

When the range change is complete:

- The high/low switch indicator lamp goes off
- The transfer box warning lamp goes off
- The message centre displays 'HIGH' for several seconds.

Range selection parameters incorrect

If a range change is requested and the vehicle speed is too high:

- The high/low switch indicator lamp will flash
- The transfer box warning lamp in the instrument pack will flash
- A 'SLOW DOWN' message is displayed in the message centre.

If a range change is requested and the transmission is in gear or a gear selected before range change is complete:

- The high/low switch indicator lamp will flash
- The transfer box warning lamp in the instrument pack will flash
- A 'SELECT NEUTRAL' message is displayed in the message centre for several seconds. If the vehicle remains in gear the message will not be repeated.

Transfer box to neutral

When a spare fuse (5 Amp minimum) is inserted in BeCM fuse position 11 to select transfer box neutral:

- A five second delay is initiated before the transfer box moves to neutral
- The BeCM initiates an audible warning
- A 'TRANSFER NEUTRAL' message is displayed in the message centre.

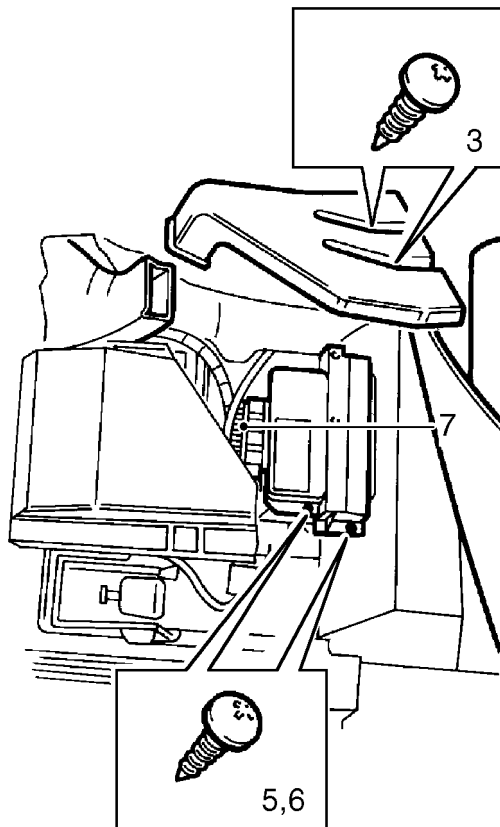


ELECTRONIC CONTROL UNIT

Service repair no - 41.30.01

Remove

1. Position left hand front seat fully up and forward.
2. Disconnect battery negative lead.
3. Remove 2 screws securing heater air duct. Remove duct.



Refit

8. Position ECU. Connect multiplug. Secure with screws.
9. Position heater duct mounting. Secure with screws.
10. Position underlay and carpet.
11. Position heater air duct. Secure with screws.
12. Reposition front seat.
13. Reconnect battery negative lead.

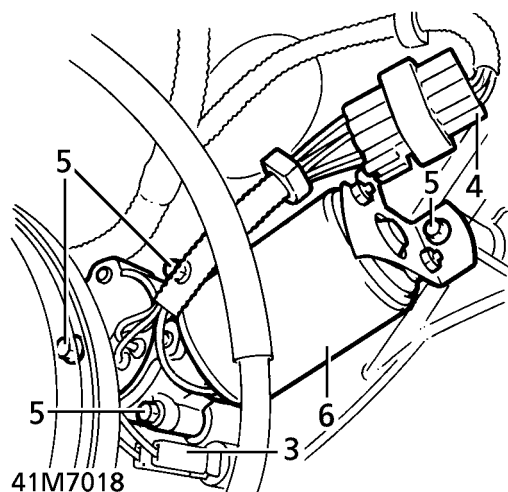
4. Raise carpet and underlay for access.
5. Remove 2 screws securing heater duct mounting. Remove mounting.
6. Remove 2 screws securing ECU.
7. Disconnect multiplug. Remove ECU.

RATIO CONTROL MOTOR

Service repair no - 41.30.03

Remove

1. Raise vehicle on four post lift.
2. Disconnect battery negative lead.
3. Disconnect temperature sensor.
4. Disconnect motor multiplug.
5. Remove 4 bolts securing motor to transfer gearbox.
6. Remove motor.



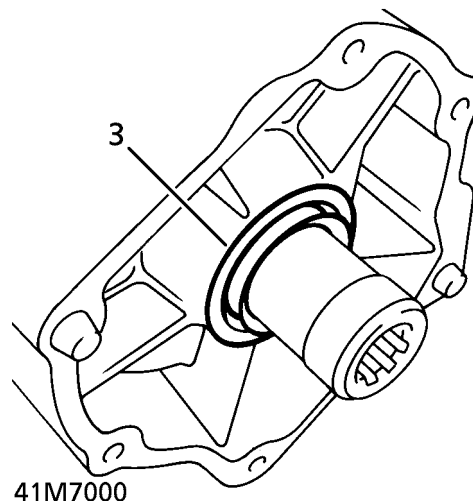
Refit

7. Fit motor and engage to drive spindle.
8. Tighten bolts to **10Nm (7 lbf.ft)**.
9. Connect motor and temperature sensor.
10. Reconnect battery negative lead.
11. Lower vehicle.

INPUT SHAFT OIL SEAL

Service repair no - 41.20.50

1. Disconnect battery negative lead.
2. Remove transfer box. **See this section.**
3. Lever seal from location in transfer box.



CAUTION: Ensure seal location does not become damaged.

Refit

4. Ensure mating faces are clean.
5. Lubricate seal lip with transmission fluid.
6. Using LRT-41-011, fit seal to transfer box.
7. Fit transfer box. **See this section.**
8. Reconnect battery negative lead.

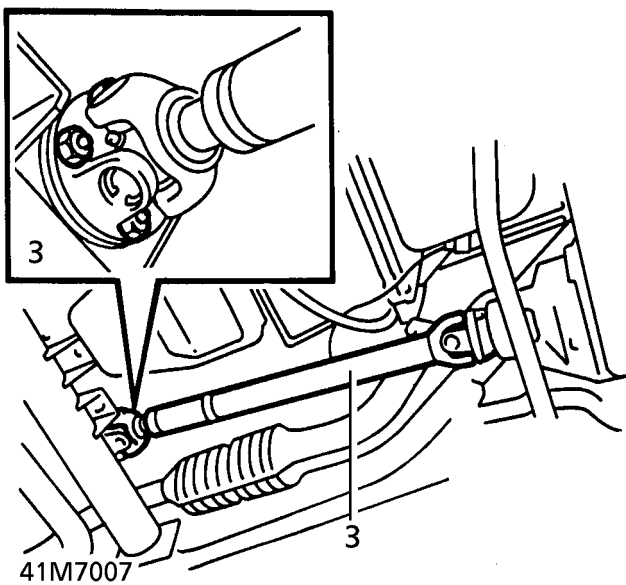


OUTPUT SHAFT OIL SEAL - FRONT

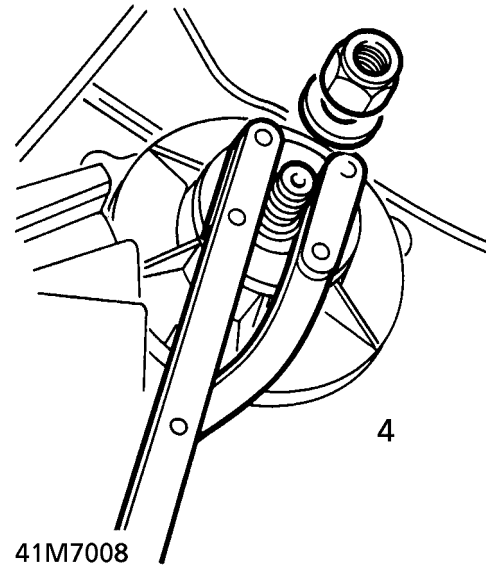
Service repair no - 41.20.51

Remove

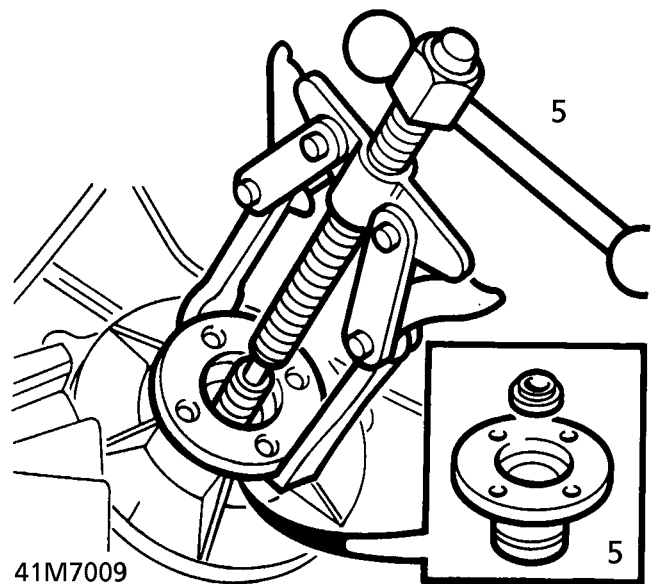
1. Remove chassis cross member. **See CHASSIS AND BODY, Repair.**
2. Mark propeller shaft and transfer gearbox flanges to aid assembly.
3. Remove 4 nuts and bolts securing propeller shaft flange. Tie shaft aside.



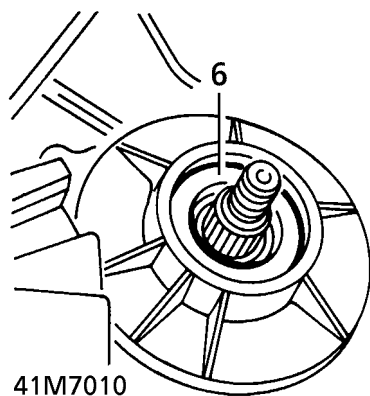
4. Use LRT-51-003 to restrain transfer box drive flange. Remove nut and discard. Collect washer.



5. Using LRT-99-500 if necessary, withdraw flange from transfer box. Collect sealing washer.



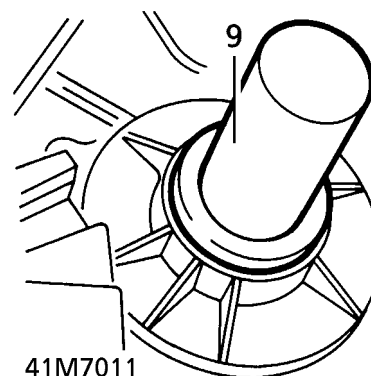
6. Lever seal from location in transfer box.



CAUTION: Ensure seal location does not become damaged.

Refit

7. Ensure mating faces are clean.
8. Lubricate seal lip with transmission fluid.
9. Fit seal using LRT-41-011.



10. Position flange. Fit sealing washer.
11. Use LRT-51-003 to restrain flange.
12. Secure flange with washer and new Nyloc nut. Tighten to **148 Nm. (109 lbf.ft)**
13. Position propeller shaft to output flange. Align marks.
14. Secure propeller shaft with nuts and bolts. Tighten to **48 Nm. (35 lbf.ft)**
15. Fit chassis cross member. **See CHASSIS AND BODY, Repair.**
16. Replenish transfer box oil. **See LUBRICANTS, FLUIDS AND CAPACITIES, Information.**

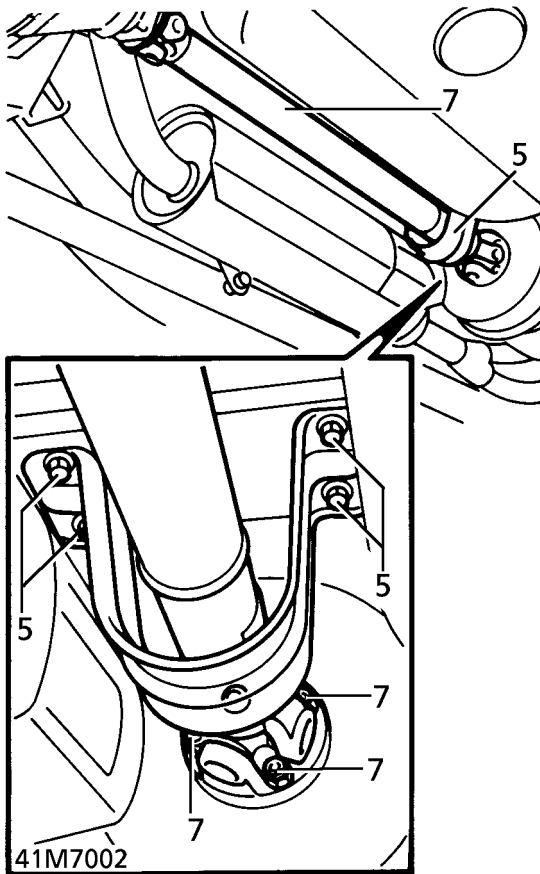


OUTPUT SHAFT OIL SEAL - REAR

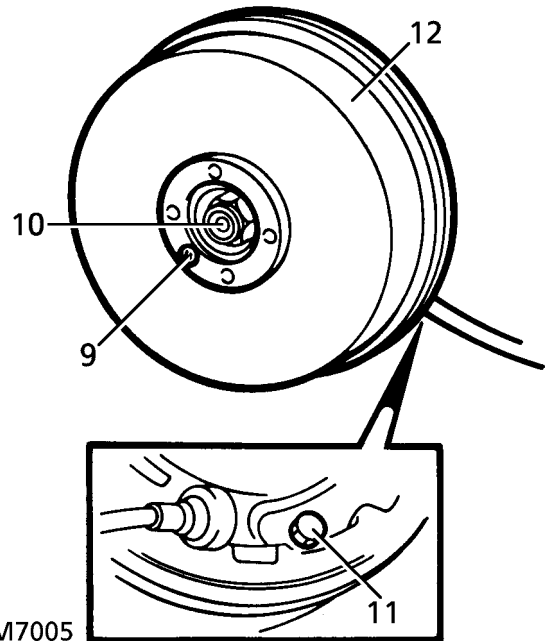
Service repair no - 41.20.54

Remove

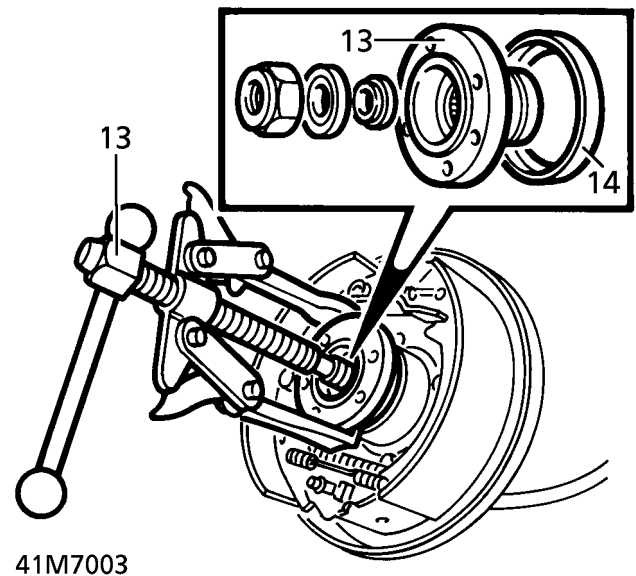
1. Raise vehicle on four post lift.
2. Disconnect battery negative lead.
3. Release handbrake.
4. Raise lift.
5. Remove 4 bolts securing propeller shaft guard to floor pan. Remove guard.



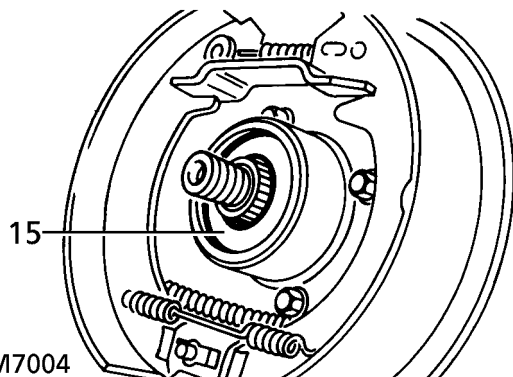
6. Mark propeller shaft flange and brake drum to aid assembly.
7. Remove 4 nuts securing propeller shaft flange to brake drum. Release shaft. Tie aside.



8. Apply handbrake.
9. Remove screw securing brake drum to flange.
10. Remove nut and washer securing flange to output shaft, discard nut.
11. Release handbrake. Slacken park brake drum adjusting screw.
12. Remove park brake drum.
13. Using LRT-99-500 if necessary, withdraw flange from transfer box. Collect sealing washer.



14. Remove dust shield.
15. Lever seal from location in casing.



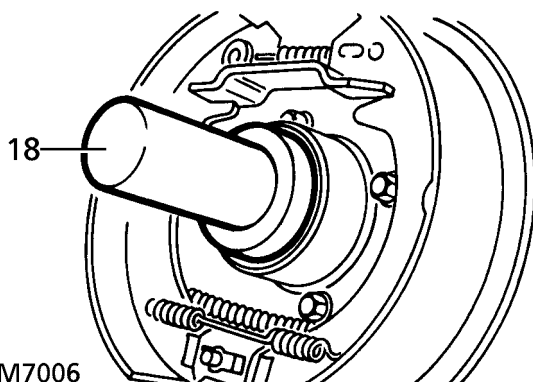
41M7004



CAUTION: Ensure seal location does not become damaged.

Refit

16. Ensure mating faces are clean.
17. Lubricate seal lip with transmission fluid.
18. Fit seal using LRT-41-011.



41M7006

19. Position dust shield.
20. Position flange. Fit sealing washer.
21. Fit flat washer and new Nyloc nut, finger tight.
22. Position brake drum. Secure to flange with screw.
23. Adjust park brake shoes. **See BRAKES, Adjustment.**
24. Apply handbrake.
25. Tighten flange nut to **148 Nm. (109 lbf.ft)**
26. Position propeller shaft flange on brake drum. Align marks.
27. Secure propeller shaft with bolts. Tighten to **48 Nm. (35 lbf.ft)**
28. Fit propeller shaft guard. Secure with bolts.
29. Replenish transfer box oil. **See LUBRICANTS, FLUIDS AND CAPACITIES, Information.**
30. Lower lift.
31. Reconnect battery negative lead.

TRANSFER BOX - UP TO 99MY

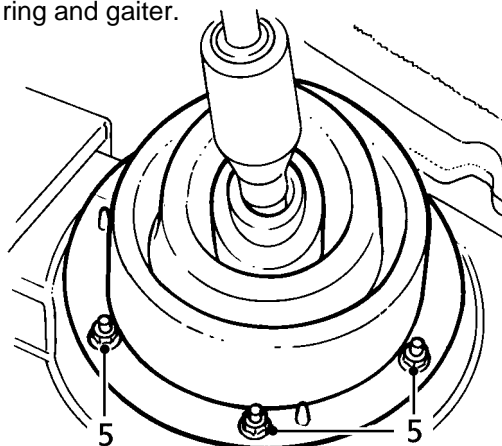
Service repair no - 41.20.25

Remove

1. Position vehicle on four post lift.
2. Disconnect battery negative lead.
3. **Automatic Vehicles.** Remove window switch pack. **See ELECTRICAL, Repair.**

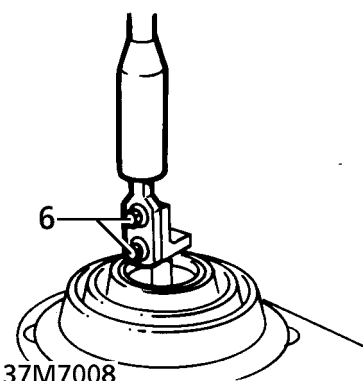
Manual Vehicles:

4. Remove centre console. **See CHASSIS AND BODY, Repair.**
5. Remove 6 nuts securing gaiter ring. Remove ring and gaiter.



37M7021

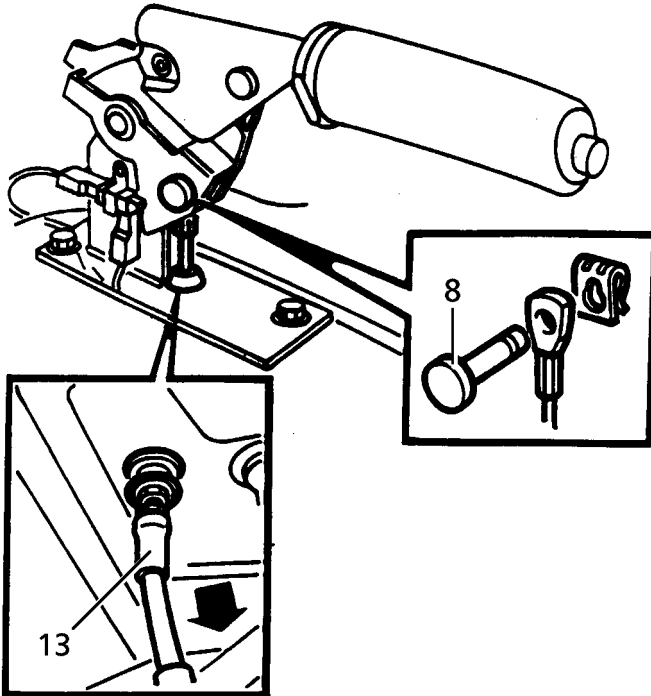
6. Remove 2 bolts securing gear lever. Remove lever.



37M7008

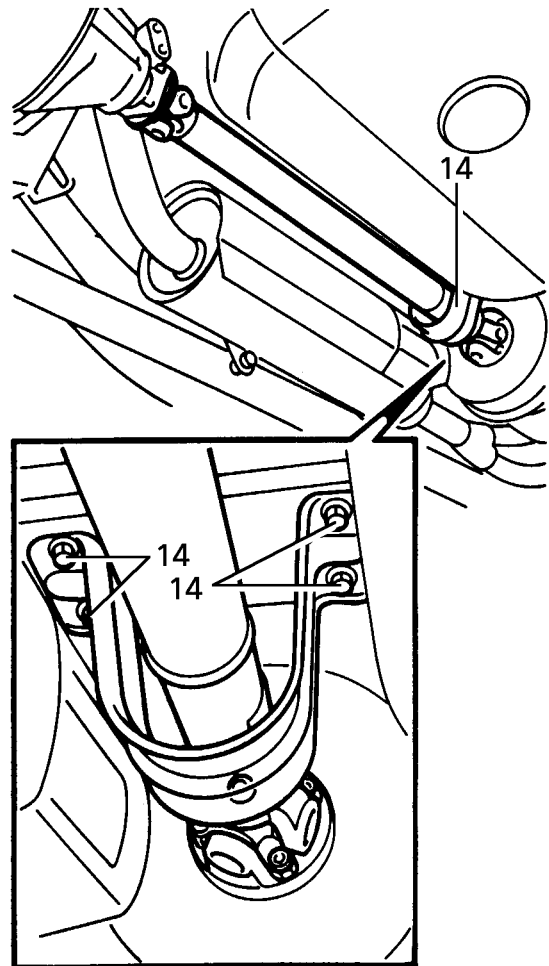
All Vehicles:

7. Release handbrake.
8. Remove handbrake cable clevis pin.



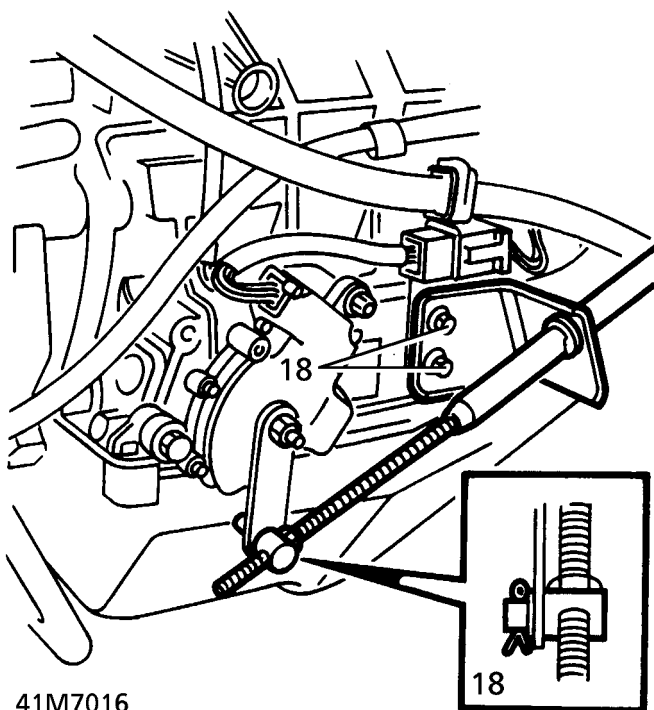
41M7014

9. Raise lift. Drain gearbox and transfer box oil. **See SECTION 10, Maintenance.**
10. Support transmission with cross beam.
11. Remove exhaust front pipe. **See MANIFOLD AND EXHAUST SYSTEM, Repair.**
12. **Diesel Vehicles.** Remove chassis cross member. **See CHASSIS AND BODY, Repair.**
13. Release hand brake cable from grommet in tunnel.
14. Remove 4 bolts securing rear propeller shaft guard. Remove guard.



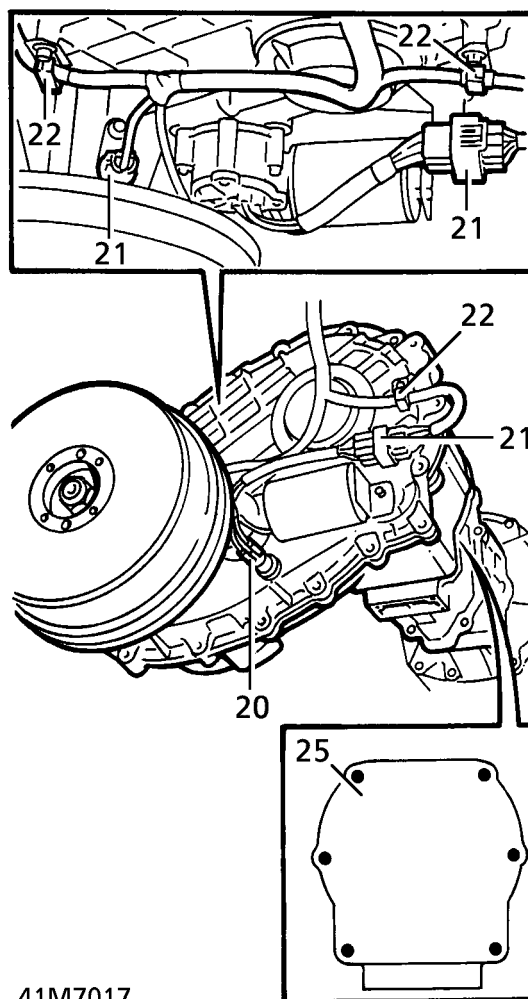
41M7015

15. Mark flanges on propeller shafts and transfer box to aid reassembly.
16. Raise one wheel on each axle to allow rotation of propeller shafts.
17. Remove fixings securing shafts to transfer box. Release shafts. Tie aside.
18. **Automatic Vehicles.** Disconnect gear selector cable trunnion from gearbox lever. Remove 2 bolts securing selector cable abutment bracket to gearbox. Place selector cable aside.



41M7016

- 19. Lower gearbox for access.
- 20. Disconnect 2 Lucars from transfer box fluid temperature sensor.



41M7017

- 21. Disconnect multiplugs from High/Low motor and output shaft speed sensor.
- 22. Release harness from 2 clips on transfer box brackets.
- 23. Position adaptor plate LRT-99-012 to transmission lift. Secure with bolts.
- 24. Raise transmission lift. Secure adaptor plate to transfer gearbox.
- 25. Remove 6 bolts securing transfer box.
- 26. Adjusting tilt as necessary, release transfer box from gearbox. Lower transmission lift.



Refit

27. **Manual Vehicles:** Renew gearbox output shaft seal. *See MANUAL GEARBOX, Repair.*
28. **Automatic Vehicles:** Renew gearbox output shaft seal. *See AUTOMATIC GEARBOX, Repair.*
29. Ensure mating faces are clean.
30. Lubricate input shaft with transmission fluid.
31. Raise transfer box on lift. Adjust tilt as necessary to align shafts.
32. Engage shafts. Locate transfer box dowels to gearbox.
33. Secure transfer box to gearbox with bolts. Tighten to **45 Nm. (33 lbf.ft)**
34. Remove transmission lift.
35. Connect multiplugs to High/Low motor and output shaft speed sensor.
36. Connect Lucars to transfer box fluid temperature sensor.
37. Secure harness in clips.
38. Raise gearbox on cross beam.
39. **Automatic vehicles.** Position selector cable abutment bracket to gearbox. Secure with bolts.
40. Raise one wheel on each axle to allow rotation of propeller shafts.
41. Position propeller shafts to transfer box flanges. Align marks.
42. Secure shafts with nuts and bolts. Tighten to **48 Nm. (35 lbf.ft)**
43. Fit propeller shaft guard. Tighten bolts.
44. Guide hand brake cable through grommet in transmission tunnel.
45. Fit exhaust front pipe. *See MANIFOLD AND EXHAUST SYSTEM, Repair.*
46. **Diesel Vehicles.** Fit chassis cross member. *See CHASSIS AND BODY, Repair.*
47. **Automatic Vehicles:** Adjust gear selector cable. *See AUTOMATIC GEARBOX, Adjustment.*
48. Replenish gearbox and transfer box fluids. *See LUBRICANTS, FLUIDS AND CAPACITIES, Information.*
49. Lower lift.
50. Connect handbrake cable to lever, secure with clevis pin and clip.

Manual Vehicles:

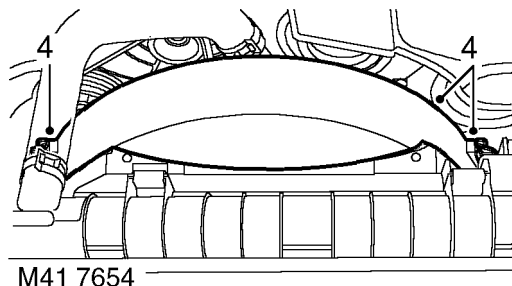
51. Fit seal around gearbox remote housing to transmission tunnel aperture.
52. Position gear lever. Secure with bolts. Tighten to **25 Nm. (18 lbf.ft)**
53. Fit gaiter and ring. Secure with nuts.
54. Fit centre console. *See CHASSIS AND BODY, Repair.*
55. **Automatic Vehicles:** Fit window switch pack. *See ELECTRICAL, Repair.*
56. Reconnect battery negative lead.

TRANSFER BOX - FROM 99MY

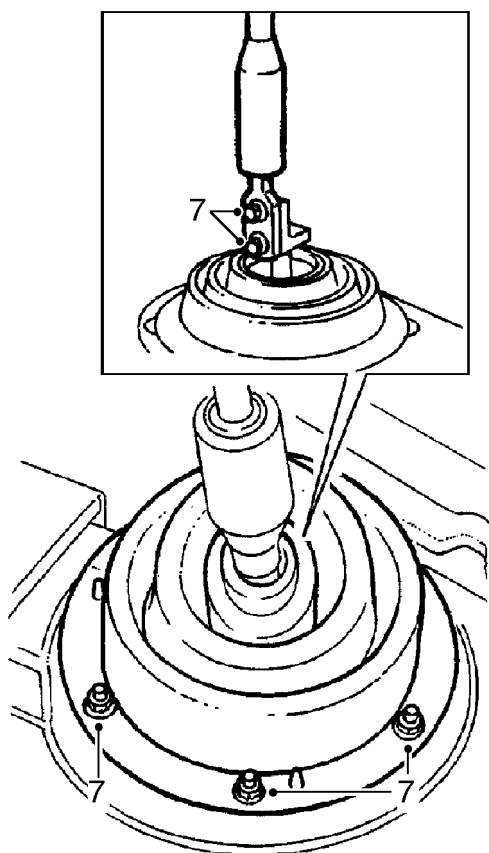
Service repair no - 41.20.25.

Remove

1. Position vehicle on a four post lift.
2. Release fixings and remove battery cover.
3. Disconnect battery earth lead.

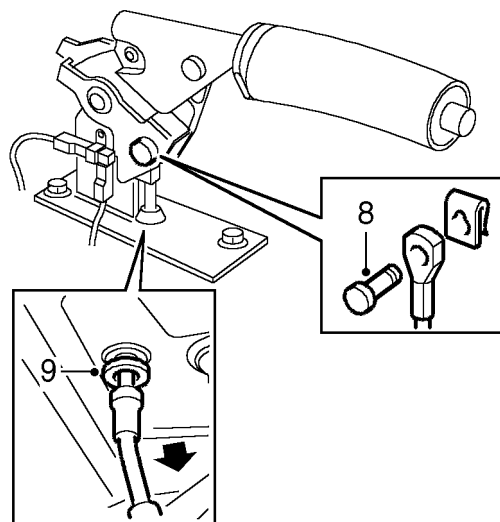


4. Release clips securing cooling fan cowl and remove cowl.
5. **Automatic models:** Remove window switch pack. *See ELECTRICAL, Repair.*
6. **Manual models:** Remove centre console. *See CHASSIS AND BODY, Repair.*

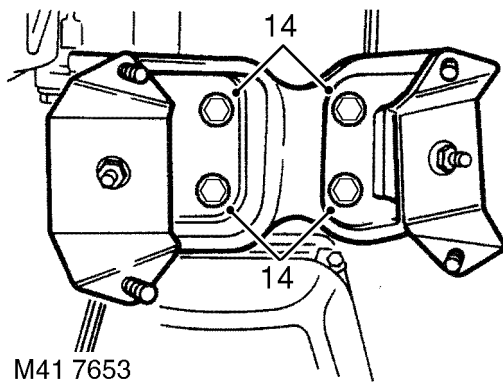


7. **Manual models:** Remove 6 nuts securing gaiter

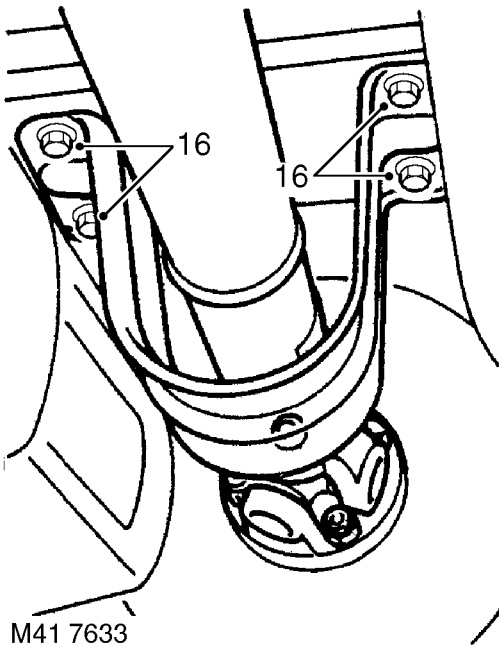
ring and remove gaiter ring and gaiter. Remove 2 bolts securing gear lever and remove lever.



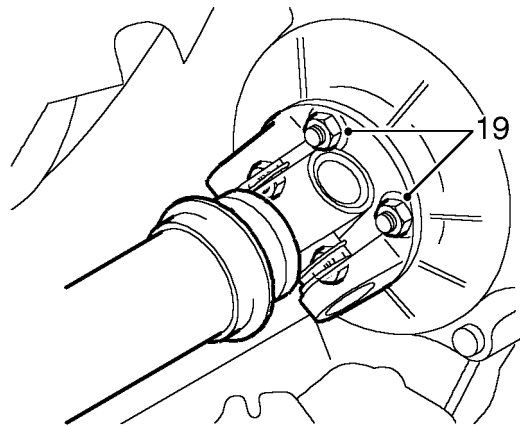
8. With the handbrake released, remove clip and clevis pin securing handbrake cable to handbrake.
9. Raise vehicle and release handbrake cable and grommet from tunnel.
10. Drain gearbox fluid. *See AUTOMATIC GEARBOX, Repair.*
11. Drain transfer box oil. *See SECTION 10, Maintenance. See LUBRICANTS, FLUIDS AND CAPACITIES, Information.*
12. **Petrol models:** Remove exhaust front pipe. *See MANIFOLD AND EXHAUST SYSTEM, Repair.*
13. **Diesel models:** Remove chassis crossmember. *See CHASSIS AND BODY, Repair.*



14. Remove 4 bolts securing transmission mounting assembly and remove assembly.
15. Support engine and gearbox with transmission jack.

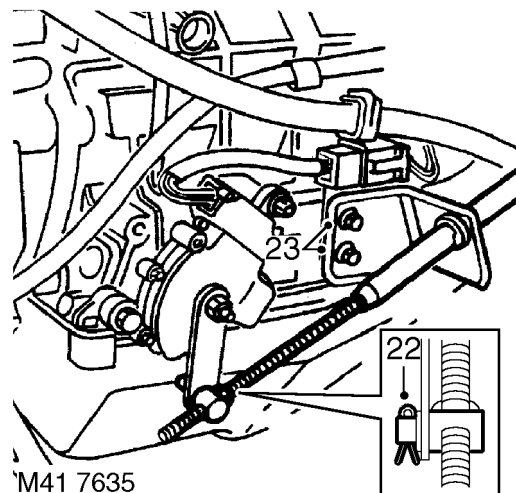


16. Remove 4 bolts securing rear propeller shaft guard and remove guard.
17. Mark transfer box and propeller shaft flanges to aid re-assembly.
18. Raise one wheel on each axle to allow rotation of propeller shafts.



M41 7634

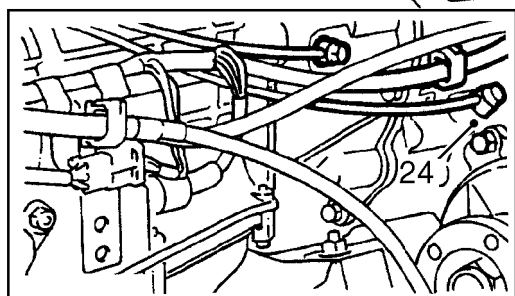
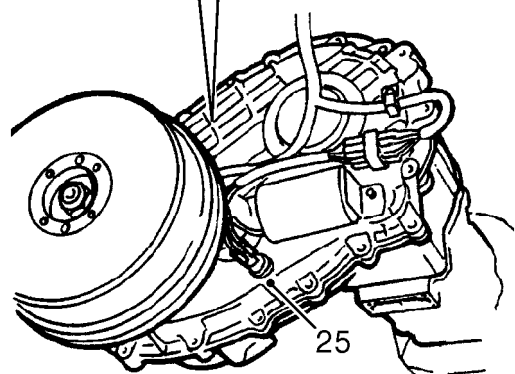
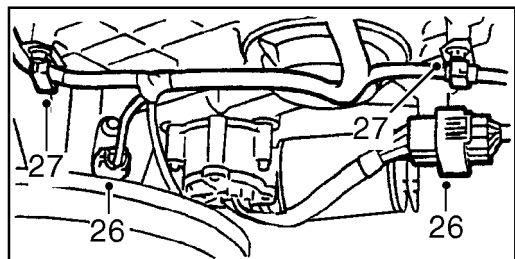
19. Remove 4 nuts from each propeller shaft flange.
20. Release propeller shafts and tie aside.
21. Lower transmission for access.



M41 7635

22. **Automatic models:** Remove split pin securing gear selector cable trunnion to gearbox lever and release trunnion.

23. Remove 2 bolts securing gear selector cable abutment bracket and harness support bracket to gearbox, and position selector cable and brackets aside.



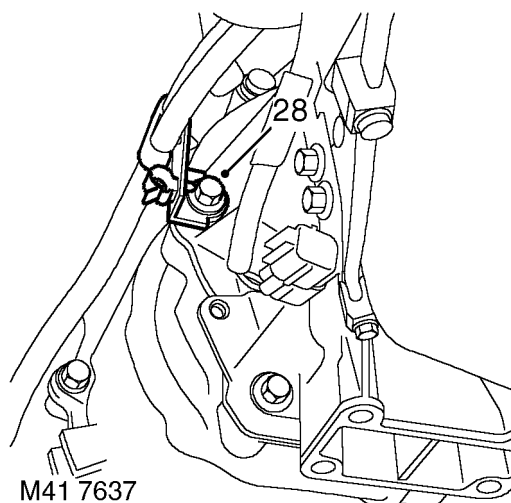
M41 7636

24. Remove banjo bolt securing breather pipe to transfer box, remove and discard sealing washer.



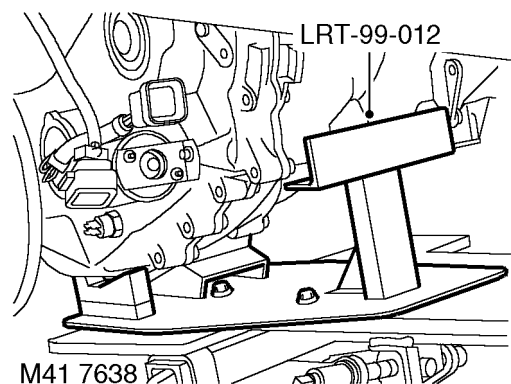
CAUTION: Plug the connections.

25. Disconnect 2 Lucars from transfer box oil temperature sensor.
 26. Disconnect multiplugs from High/Low motor and output shaft speed sensor.
 27. Release harness from 2 clips.



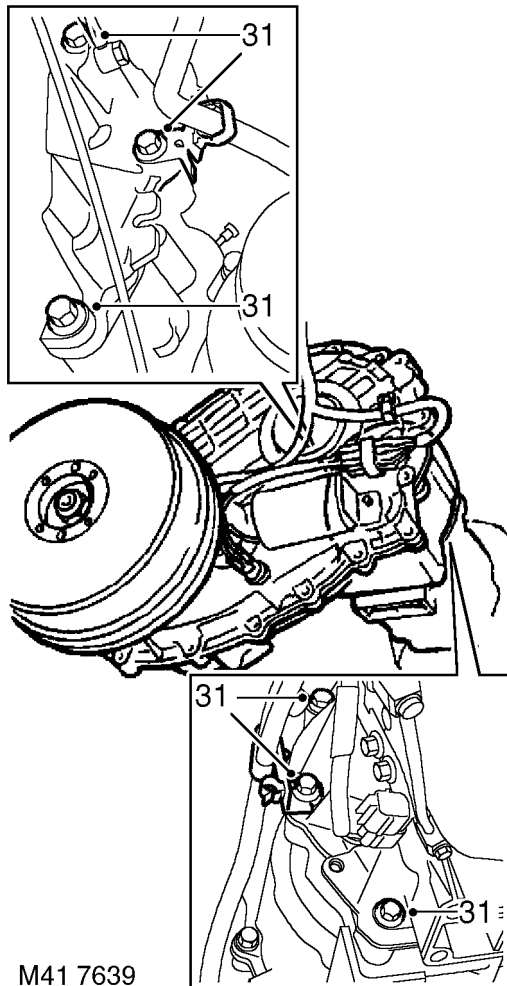
M41 7637

28. Remove bolt securing fuel pipe and purge pipe retaining bracket to transfer box and release bracket.



M41 7638

29. Position adaptor plate LRT-99-012 to transmission lift and secure with nuts and bolts.
 30. Raise and adjust transmission lift so that LRT-99-012 is correctly located to transfer box.



M41 7639

31. Remove 6 bolts securing transfer box to gearbox and release 2 harness clip mounting brackets.
32. Adjust transmission lift as necessary, release and remove transfer box.
33. Remove seal from transfer box casing using a suitable lever.



CAUTION: Ensure seal location does not become damaged as seal is levered from casing.

34. Remove seal from gearbox casing using a suitable lever.

Refit

35. Ensure seal location faces on gearbox are clean.
36. Lubricate oil seal lip with transmission fluid
37. **Automatic models:** Using LRT-44-001 fit seal to gearbox casing.
38. **Manual models:** Using LRT-37-014 fit seal to extension housing.
39. Ensure seal location faces on transfer box are clean.
40. Lubricate oil seal lip with transfer box oil.
41. Using LRT-41-011 fit seal to transfer box.
42. Clean transfer and gearbox mating faces and dowel and dowel holes.
43. Lubricate transfer box input shaft with transmission fluid.
44. Raise transfer box on lift and adjust angle of lift as necessary to align shafts.
45. Engage shafts and locate transfer box dowels to gearbox.
46. Fit bolts securing transfer box to gearbox and tighten to **45 Nm (33 lbf.ft)**. Ensure that the 2 harness clip mounting brackets are correctly fitted when fitting bolts.
47. Secure harness to clips.
48. Align bracket securing fuel pipe and purge pipe to transfer box and secure with bolt.
49. Connect multiplugs to High/Low motor and output shaft speed sensor.
50. Connect 2 Lucars to transfer box fluid temperature sensor.
51. Clean breather pipe bolt and banjo, fit new sealing washers and tighten bolt to **15 Nm (11 lbf.ft)**.
52. Align harness support bracket and gear selector cable abutment bracket to gear box, and secure with bolts.
53. **Automatic models:** Connect gear selector cable trunnion to gearbox lever and secure with split pin.

54. Adjust gear selector cable. **See AUTOMATIC GEARBOX, Repair.**
55. Raise transmission.
56. Clean propeller shaft and transfer box flanges.
57. Fit propeller shafts to transfer box flanges and align marks.
58. Fit nuts to propeller shafts and tighten to **48 Nm (35 lbf.ft).**
59. Fit rear propeller shaft guard and secure with bolts.
60. Fit and engage handbrake cable grommet into transmission tunnel.
61. Fit transmission mounting assembly and tighten bolts to **44 Nm (33 lbf.ft).**
62. Support transmission under brake drum.
63. Lower lift and remove adaptor plate LRT-99-012 from lift.
64. **Petrol models:** Fit exhaust front pipe. **See MANIFOLD AND EXHAUST SYSTEM, Repair.**
65. **Diesel models:** Fit chassis crossmember. **See CHASSIS AND BODY, Repair.**
66. Connect handbrake cable to lever, fit clevis pin and secure pin with clip.
67. **Manual models:** Position gear lever and tighten bolts to **25 Nm (18 lbf.ft).** Fit gaiter and gaiter ring and secure with nuts.
68. **Manual models:** Fit centre console. **See CHASSIS AND BODY, Repair.**
69. **Automatic models:** Fit window switch pack. **See ELECTRICAL, Repair.**
70. Position fan cowl and secure with clips.
71. Connect battery earth lead.
72. Fit battery cover and secure with fixings.
73. Fill transfer box with oil. **See SECTION 10, Maintenance. See LUBRICANTS, FLUIDS AND CAPACITIES, Information.**
74. Fill gearbox with fluid. **See AUTOMATIC GEARBOX, Repair.**